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MARITIME

Recent Activities Related to Strength of Large Container Ships

RINA safety committee meeting – March 2015
London

Martin Crawford-Brunt

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Size Increase of Container Ships

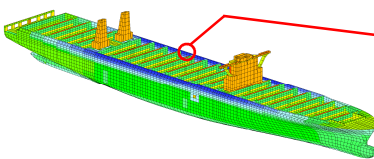
- Load increase
 - Vertical bending

$$M_{WV} = L^2 \cdot B \cdot c_0 \cdot c_1 \cdot c_L \cdot c_M$$

- Torsion

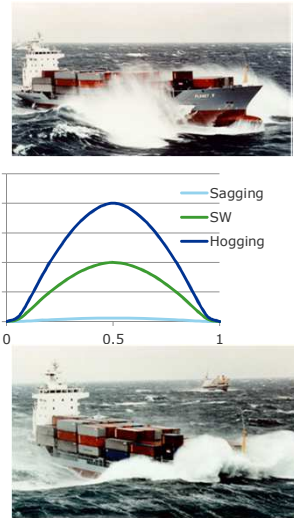
$$M_{WT,max} = \pm L \cdot B^2 \cdot C_B \cdot c_0 \cdot c_L \cdot \left[0.11 + \sqrt{a^2 + 0.012} \right]$$

- Resistance to be increased by use of
 - High strength steel
 - Thick plates up to 100 mm

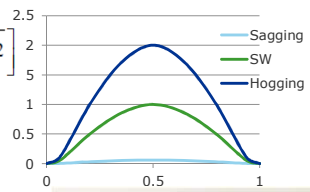


YP47
75 – 80 mm

YP40
60 – 70 mm



Example vertical bending



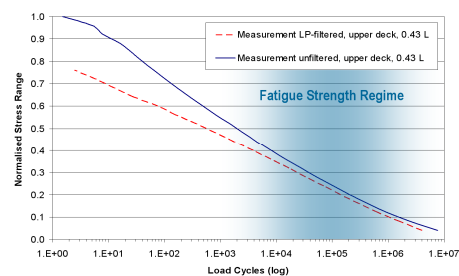
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Whipping investigations based on large-scale measurements and experimental fatigue testing

Full-scale measurements

Containership	4600 TEU	8400 TEU	14 000 TEU
Type	Panamax	Post-Panamax	Post-Panamax
Operated route	Europe to East-Asia, westbound	North America to East-Asia, eastbound & East-Asia to North America, eastbound	Europe to East-Asia, eastbound
Measurement since	2007	2013	2010

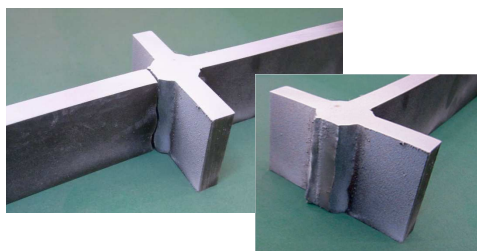
14,000 TEU Post-Panamax



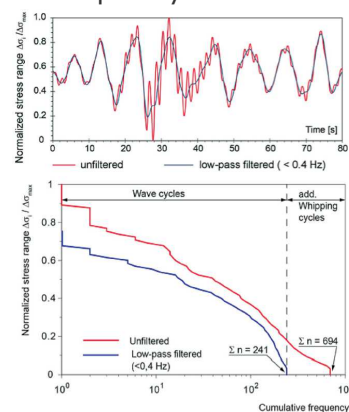
Main deck stress spectra

Whipping investigations based on large-scale measurements and experimental fatigue testing

Fatigue tests with superimposed high/low frequency loads



- Rainflow counting and the Palmgren-Miner rule are suitable for fatigue assessment of superimposed wave and whipping stresses



- Most of the fatigue damage is caused by the low-frequency wave-induced cycles, enlarged by whipping
- Contribution of additional whipping stress cycles is rather small

Fatigue and Fracture Assessment Material up to YP47, Thickness up to 80 mm

- Running and ongoing JDPs with Korean partners

- Experimental testing

- YP47 welds show good fatigue performance
- Butt welds: thickness effect confirmed
- Longitudinal stiffener: no pronounced thickness effect
- Crack propagation growth rate of high toughness welds found to be less compared to common Rules and guidelines

Fatigue testing



Butt weld (block joint)



Long. stiffeners
(out-fitting detail)

Crack propagation testing



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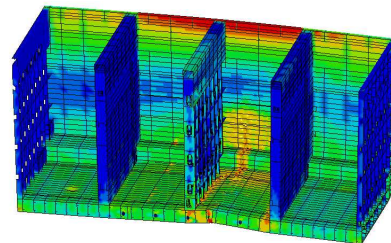
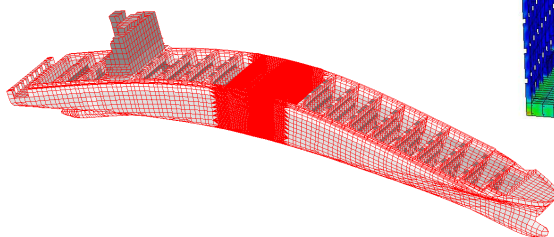
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Advanced Ultimate Strength Assessment of Container Ships

Current activities include investigations of

- effect of local loads (double bottom bending effect)
- interaction of hull girder load components (vertical and horizontal bending, torsion)
- dynamic collapse effects (strain rate, buckling behavior)

on ultimate hull girder strength



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Thank you for your attention.



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