A unique opportunity to attend the widely acclaimed 3-day training course on Floating Production, Storage and Offloading Systems





# **Training Course**

A comprehensive and up-to-date review of FPSO projects, taking delegates through the pre-design phase, available technology and solutions, design, fabrication, installation, operation and maintenance.

# Monday 12th - Wednesday 14th November 2007 Sheraton Rio Hotel, Rio de Janeiro, Brazil

Attend this course and gain a thorough understanding of:

- Key regional differences and trends
- FPSO design and technology
- · Regulatory regimes and legal considerations
- Developing a contracting and execution strategy
- Hull structure, design and maintenance
- Design issues for FPSO topsides
- Interface management challenges
- Turrets and swivels
- Riser and mooring systems
- FPSO conversion considerations
- Field installation, operations and preparations for start-up
- Safety engineering

previously sold out! book early - places are strictly limited

For further information or to register online please visit the course website at

# www.ibcenergy.com/fpsobrazil

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# **Course approved for CPD Accreditation by:**





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# **FPSO Training Course**

## Are you new to the FPSO Industry? In need of a refresher course on the fundamentals of FPSO Technology?

If so, then this course is for you!

Following the success of the widely acclaimed FPSO Courses in Houston, London, Paris, Perth and Oslo, IBC Global Conferences is delighted to bring the 12th updated version to Brazil, giving you the opportunity to attend a detailed and intensive course designed specifically for those involved in the floating production business.

The FPSO Training Course is a detailed and intensive training course designed specifically for those involved in the floating production business. In just three days you will gain a comprehensive insight into the FPSO selection, development and operational process.

The course covers the full spectrum of issues that relate to FPSO projects. This allows technical personnel to obtain training in the commercial and contractual areas and the commercial/contractual personnel to better understand the technical challenges and risk areas associated with FPSO projects

The course contents have been designed to equip delegates with some of the basic tools needed to find answers to these questions and make appropriate decisions to progress future projects.

## This course is approved for CPD Accreditation by:

- The Institute of Marine Engineering, Science & Technology (IMarEST)
- Royal Institution of Naval Architects (RINA)

## **Course Director**

**Duncan Peace, Managing Director, Crondall Energy Consultants Ltd** 

## Day 1 – Monday 12th November 2007

08.30 Registration and Coffee

#### 09.00 Session 1.1 - Course Introduction

The introduction will review the overall course objectives and summarise the overall course content. The course will focus on a number of key technical and commercial questions that an FPSO project team need to address as part of the overall development. The course contents have been designed to equip delegates with some of the basic tools needed to find answers to these questions and make appropriate decisions to progress future projects. The introduction will also include:

- FPS0 market overview
- Basic characteristics of FPS0s advantages and disadvantages compared to other technologies

## **Duncan Peace**

**Crondall Energy Consultants Ltd** 

10.30

#### Session 1.2 - Introduction to FPSO Design and Technology 10.45

This session will provide an outline of key design and technology elements of FPSOs including regional differences in FPSO design, technology and project execution. The session will cover:

- Terminology
- Technical building blocks: hull, mooring and station-keeping, topsides, ship to sub-sea interface, storage and offloading
- Major design considerations and decisions for overall FPSO configuration
- Typical examples: A review of 3-4 FPSOs from different regions of the world
- New technology developments

## **Duncan Peace**

**Crondall Energy Consultants Ltd** 

11.45 Break

#### 12.00 Session 1.3 - Development of an Execution Strategy

This session will examine the options available to the project team in the development of a suitable contracting strategy for projects in different regions and with different levels of technical complexity. The review will consider key commercial considerations, expected field life, risk mitigation strategies and regional and market considerations.

- Developing a project strategy the importance of creating good project definition
- Contracting options
- Lease vs purchase New build versus conversion
- Redeployment the potential for re-use and realising value Future trends in the market

## **Duncan Peace**

**Crondall Energy Consultants Ltd** 

#### 13.00 Lunch

#### 14.00 Session 1.4 - Regulatory Issues, Class, Regional Requirements and Verification Activities

FPSOs are challenging in the way that they represent a combination of maritime and offshore regulatory regimes, technologies and practices. This session considers relevant technical and regulatory issues that arise in connection with floating production. These include relationships between coastal state authorities, maritime flag authorities and class societies, varying local practices, a brief description of the class approach to EPSO quality. local practices, a brief description of the class approach to FPSO quality assurance and compliance management, as well as challenges and lessons learnt related to design, fabrication, operation and regulatory compliance of FPS0s

## Claudio Oliveira

Head of Section of Offshore Units in Operation **DNV Brazil** 

15.30 Break

#### 15.45 Session 1.5 - Key Regional Differences and Trends

- Key regional drivers
- Vessel size storage and configurations (what do FPSOs look like in different regions)
- Metocean conditions
- Different technology solutions e.g. moorings
- Regional offloading /trading parcels sizes and the impact on vessel
- Regional operating differences
- Local content issues

## **David Llewelyn**

Engineering and Management Consultant (FPSOs)

**David Llewelyn Consult ENK** 

Close of Day 1 followed by Drinks Reception

## Day 2 – Tuesday 13th November 2007

#### **Session 2.1 – Commercial Considerations** 08.30

This session will look at the overall commercial aspects of the project, building on the developing of a suitable executive strategy (from Session 1.3), and look developing of a characteristic and they aspects of managing project risks.
 Overall planning from concept to first oil
 Commercial considerations and options

- Cost and schedule expectations and drivers
- Capital costs and lease rates
- Evaluating and managing project risks
- Risk management tools during project execution
- Key lessons learned
- Examples of different execution methodologies **Duncan Peace**

# **Crondall Energy Consultants Ltd**

09.45

## 09.30

Session 2.2 – Safety Engineering and the FPSO Timely and appropriate safety engineering input to the design of any offshore facility is now crucial in order to ensure that the facility meets regulatory requirements. The session will address key areas of design based on experience from concept and detailed design, through construction/conversion to installation and operations. In each area, examples from practical experience of many FPSO projects will be given, which together will demonstrate influence that safety considerations can and should have on the final operating facility. Examples include:

- Accommodation layout
- Mechanical handling arrangements
- Power generation and emergency power Topsides facilities layout and potential interactions with other features
- Offtake arrangements
- Operating Philosophy
- Cargo pumping arrangements
- Mooring design

## **Anthony Sipkema**

HSE Manager, BC-10 Project **Shell International EP** 

Break 11.15

#### Session 2.3 - FPSO Hull Structure, Design and Maintenance 11.30

- General introduction
  Development alternatives
- Hull strength and fatigue design contributory factors
- Hull structure design for specified service
- In-service survey and maintenance
- Some lessons (hopefully) learnt

Speaker under invitation

13.00 Lunch













## 14.00 Session 2.4 - FPSO Turrets and Swivels

This session will examine key issues related to the design of turret mooring and fluid transfer systems including:

- Key functional requirements and drivers
- Different turret mooring types
- Permanent and disconnectable turret types
- Interfaces with sub-sea
- What is going on inside a swivel?

### **Duncan Peace**

**Crondall Energy Consultants Ltd** 

15.00 Break

## 15.15 **Session 2.5 – FPSO Conversion Experience**

This session will look at key issues related to the conversion of tankers into FPSOs and will focus on some of the key scope areas, key risks, and some valuable lessons learned.

- Structural repair refurbishment and life extension
- The refurbishment of marine systems
- New marine systems requirements
- Integration of hull and marine system with topsides utilities
- Turret installation challenges
- Topside installation
- · Construction logistics and planning

## **Duncan Peace**

**Crondall Energy Consultants Ltd** 

16.45 Break

## 17.00 Session 2.6 - Risers & Mooring Systems

- Types of mooring and riser systems
- Analysis methodologies
- Key drivers for selecting and designing FPSO mooring systems for different environments
- Mooring and riser system integration
- Current trends in mooring system design for deepwater FPSOs
- Materials and installation issues for deepwater moorings and risers
- · Moorings and risers in situ inspection

## Christopher Carra

Director

**AMOG Consulting** 

18.00 Close of Day 2

19.00 Meet and depart for Dinner

## <u>Day 3 – Wednesday 14th November 2007</u>

## 08.30 Session 3.1 – Design Issues for FPSO Topsides

This session identifies and examines the design issues specific to FPSO topsides based on alternative contract strategies and different risk profiles and lessons learned from a range of FPSO projects. In order to allow successful management of these risks, industry best practice and lessons learned for selected key design issues will be considered in more detail using representative case studies. As a key design issue, the development of the topsides layout will feature in the detailed discussion. Relevant FPSO topsides processes and technologies will be overviewed.

## Tom Arne Kristiansen

Director, Technical Division

BW Offshore

10.00 Break

# 10.15 Session 3.2 – Interface Management for FPSO Projects – Tools, Procedures and Key Lessons Learned

This session will cover a range of interface issues that have historically proved problematic in FPSO projects

- Overview of key interface areas on FPS0s why do interfaces always result in problems in FPS0 projects
- Interface management systems guidelines for successful interface management systems
- Topsides-hull system interfaces review of key systems and associated interface issues
- Topsides-hull structural interfaces review of some alternative philosophies
- Turret system interface checklist
- Sub-sea system interface checklist
- General interface issues
- Risk management interface management strategies to minimise overall project risk
- Lesson learned key interface issues from previous projects

## **Tom Arne Kristiansen**

Director, Technical Division

**BW Offshore** 

11.45 Break

## 12.00 Session 3.3 - The Selection of Oilfield Export Systems

- Export option considerations
- Storage issues
- Dedicated vs. non-dedicated storage systems
- EWT/marginal field options
- Future developments

## Peter Webb

Vice President, Offshore Business Development Teekay Shipping (Australia) Pty Ltd

13.30 Lunch

## 14.30 Session 3.4 - FPSO Field Installation

- Management and planning
- Safety
- Anchor and mooring installation
- Riser installation
- FPS0 installation and hook-up

## Max Rochereau

Senior Technical Manager, South America Acergy Brazil S.A.

16.00 Break

## 16.15 Session 3.5 – FPSO Operations and Preparations for Field Start-up

The importance of operations involvement in a project and in preparation for start-up is often underestimated. This session covers selection of an operating strategy, manning considerations, participation in design, construction and commissioning and the tasks needed to prepare an FPSO and its crew for operations. Examples of best practice developed during several recent project start-ups are included.

## **David Llewelyn**

Engineering and Management Consultant (FPSOs)

David Llewelyn Consult ENK

16.45 Session 3.6 - Debriefing Session

17.00 Close of Course

## COURSE DIRECTOR

Duncan Peace is Managing Director of Crondall Energy Consultants Ltd, a company specialising in the commercial and technical aspects of field developments utilising floating production systems technology. Until the end of 2000 he was a Vice President with Norwegian FPSO operator Navion, and latterly, a Director of the Pierce Production Company, the company responsible for operation of the Pierce field FPSO. Prior to joining Navion, he was with Brown & Root for 12 years where he was involved in a number of FPSO projects and initiatives (UK, Canada & Brazil). He is a naval architect with a Masters degree in offshore enjineering, and a Masters degree in business administration. Since starting Crondall Energy in January 2001, he has undertaken a number of consulting assignments for clients in the UK, Norway, West Africa, Australasia and South East Asia. Assignments include supporting operators with FPSO developments from concept definition to first oil, assisting with the creation of suitable FPSO field development and contracting strategies, concept studies, project reviews and providing banks and investors with market and commercial information in support of various investment evaluations. His current activities include support to major FPSO projects in Norway for Marathon Petroleum Company (Norway), in Australia for BHP, plus projects in the Middle East and Philippines.

## LECTURERS

Christopher Carra is a Mechanical Engineer with 20 years experience in the design and testing of floating production systems. He began his career with BHP Petroleum and was involved in the conceptual and detail design of FPS0 facilities including Challis, Skua, Griffin, Dai Hung and Buffalo. He also spent two years working in the Gulf of Mexico on deep water projects. Over the last 5 years, Christopher has led the Marine & Structures team for AMOG Consulting and has worked on a wide range of floating production projects from concept through to execution, including permanently moored, disconnectable and DP FPS0 development.

Tom Arne Kristiansen is the Director, Technical Division with BW Offshore.

David Llewelyn's background is in Drilling and Subsea with BP and he was appointed Operations Manager for the Schiehallion FPSO in 1994. Thereafter, he became the Startup co-ordinator for Exxon's Jotun field. This was followed by a similar role in Brazil for Shell/Enterprise Bijupira Salema project. David is the facilitator for the OLF (Norwegian Joint Industry Association) FPSO and Subsea networks and is also consulting for BP, providing advice on FPSO projects in the North Sea and Angola, and for Shell's Flawless Start... In Ditiative

Claudio Oliveira. Naval Architect graduated in 1997, Federal University of Rio, post graduated in Petroleum Engineering and MBA. From 1995-2001 he worked in DNV as Ship and Offshore Surveyor. For the period 2001-2005 joined Diamond and SBM, returning to DNV to the position of Project Manager Field of the Floating Production Unit newbuilding P-51. Nowadays Claudio is the Head of Section of the DNV Offshore Units in Operation in Brazil.

Max Rochereau is Senior Technical Manager with Acergy South America. He studied hydraulic engineering at the Grenoble (France) university. He first worked with irrigation and drainage on various projects in the Middle East and Asia. He joined the Acergy (France) group mid 1972 and had the opportunity to work on construction yards and vessels. He was involved in the deep sea works since the mid 90's, accompanying evolution of the art of fabricating and installing permanent structures in deep environment. He was involved in particular with the Girassol and Bonga developments offshore West Africa. Presently detached to the Brazilian branch to provide support to the technical director and transfer knowledge into the newly developed technical department.

Anthony Sipkema has been a HSE professional for 19 years with Shell with assignments in many countries around the world, including China, Oman and Venezuela. Since 1997 he is actively involved in FPSO projects for Shell, as Technical HSE Engineer and since 2006 as HSE Manager for the leased FPSO project for BC-10.

Peter Webb is a qualified Petroleum Engineer, with over 30 years in the oil Industry, most of which has been with operators in the North Sea and Australia. He has worked in both large and small oil and gas developments, in technical roles ranging through exploration, development and operations. Currently he is working with Teekay as their VP of Business Development expanding their offshore business unit in the Australasian region with access to their large fleet of high quality oil tankers.



# **FPSO Training Course**

Monday 12th – Wednesday 14th November 2007 Sheraton Rio Hotel, Rio de Janeiro, Brazil

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FEE: 3 Day Course Fee - US\$3200

Fee includes 3 day course, course documentation, lunch, refreshments, drinks reception and the FPSO Dinner on the evening of Day 2.

Payment is required prior to the event.

CANCELLATIONS: Cancellations received in writing before and on Monday 29th October 2007 will be subject to a service charge of US\$200. The full course fee remains payable on and after Tuesday 30th October 2007. Substitutions are welcome at any time.

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